

## POSSIBILITY OF DEMOCRATIZATION OF INTEGRATED CIRCUITS DESIGN FOR EDUCATIONAL AND SMALL PROJECTS

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### Abstract

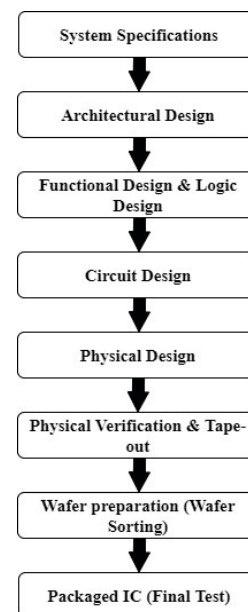
Since very early stages of software development, concept of open-source and free tools developed by community took important role in pushing software development technologies and techniques forward. Such idea just recently started its development in world of integrated circuits (IC) where proprietary and expensive software and tools still play huge part in industry, practically making it impossible for individuals and small companies to develop their ideas in world of ICs. With ever-rising need for Application Specific Integrated Circuits (ASIC) for budget constrained projects, need for open-source developing tools to support those processes has become very important, in fact, so important that some of the biggest technology companies took part in their development in hope of diversifying available tools for designing and producing ASICs. This paper aims to raise awareness on so far available tools (some of which have long ongoing history) with special focus on Tiny Tapeout, tool specially designed for students and beginners in ASIC digital systems design world to make it as easy as possible to tapeout their first design from scratch.

**Keywords:** VLSI, ASIC, IC, Tapeout, Open Source

### INTRODUCTION

From the very beginning of the development of integrated circuit industry, there has been a need to expedite and facilitate their development and testing. For this purpose, various tools have been developed to speed up and simplify the process of developing complex integrated circuits [1]. These tools are typically categorized in a way that follows the different stages of integrated circuit development which are provided on figure 1 which presents all important stages of IC design. Depending on the manufacturing technology, the development phases can vary. It is also important to note that the development phases of systems differ between certain ASIC technologies and especially between ASIC and FPGA technologies [2]. Furthermore, it is essential to mention that FPGA system synthesis is mostly carried out using fully automated processes, while the design of ASIC

systems still relies on careful engineering to achieve maximum performance [3].



**Fig. 1** Integrated Circuit Design Flow

As previously mentioned, with the increasing complexity of integrated circuits,

the need for tools in various stages of development has grown. In this paper, we will focus on tools that cover Functional Design & Logic Design, Circuit Design and Physical Design stages of integrated circuit development since tasks related to those segments are taught by Digital Systems Design courses. In an industrial environment, these development stages are most commonly addressed using tools from companies like Synopsys and Cadence (Cadence Virtuoso and Synopsys Design Compiler among others), whose licenses prices can significantly impact the budgets of small and medium-sized (and sometimes even large) companies [4]. Additionally, the cost of licenses for these tools can make it impossible for startup companies or individuals to get into field of integrated circuits design. Inspired by the open-source ecosystem that has existed for decades and is developed, maintained and used by the community of software engineers, open-source hardware development tools have begun to emerge on much larger scale than ever. Ultimate goal of this paper is to present possibilities to teach engineering basics of chip design as early as possible and without usage of complex procedures and tools.

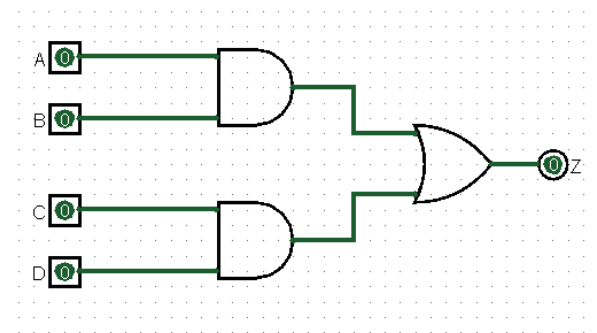
## TOOLS FOR DESIGN

In this section, we will explore available free and open-source techniques and tools used for the previously mentioned design stages. Some of these tools are part of the widely accepted industrial toolset, while others, lesser-known tools, are currently emerging as alternatives to expensive but well-established tools.

## FUNCTIONAL DESIGN & LOGIC DESIGN

In the early days of design, schematic representations were used to implement integrated circuits. However, as the number of transistors on a single chip grew in accordance with Moore's Law, the need for a more efficient and easier way to implement the desired behavior emerged. This led to the development of Hardware

Description Languages (HDL): **VHDL** and, subsequently, the **Verilog** hardware description languages, which allow the description of desired behavior through code. **VHDL** is developed by The United States Department of Defence for military needs while **Verilog** is developed by Phil Moorby and Prabhu Goel and it served as a proprietary hardware modeling language owned by Gateway Design Automation Inc [5]. Even though both started as proprietary languages, right now both are free and available for use by all individual and legal entities. In Figure 2, we can see a simple circuit implemented with schematics while on Figures 3 and 4 same circuit is implemented using **Verilog** and **VHDL** respectively.



*Fig. 2 Simple Circuit*

```
module simple_circuit(input A,B,C,D, output Z);
    assign Z=(A&&B) || (C&&D);
endmodule
```

*Fig. 3 Simple Circuit in Verilog*

```
entity simple_circuit is
port(
A: in std_logic;
B: in std_logic;
C: in std_logic;
D: in std_logic;
Z: out std_logic;
)
architecture simple_circuit_arch of simple_circuit is
begin
procl: process (A,B,C,D)
begin
Z <= (A and B) or (C and D);
end process;
end simple_circuit_arch
```

*Fig. 4 Simple Circuit in VHDL*

From the provided codes, we can conclude that the code written in Verilog is simpler, while VHDL is more structured.

A noticeable trend in hardware description languages is moving towards higher levels of abstraction, enabling more efficient descriptions of complex circuits with minimal code [6]. One such language is Chisel which is basically framework for Scala and as such has similar syntax. Although it is still in development, it is predicted that it will increase productivity of hardware engineers in future [7]. Representation of before mentioned circuit in Chisel can be seen on Figure 5.

```
val Z = (A & B) | (C & D)
```

*Fig. 5 Simple Circuit in Chisel*

Currently, there are few more hardware description languages which are in development and whose impact could be potentially evaluated in the upcoming years.

## CIRCUIT DESIGN

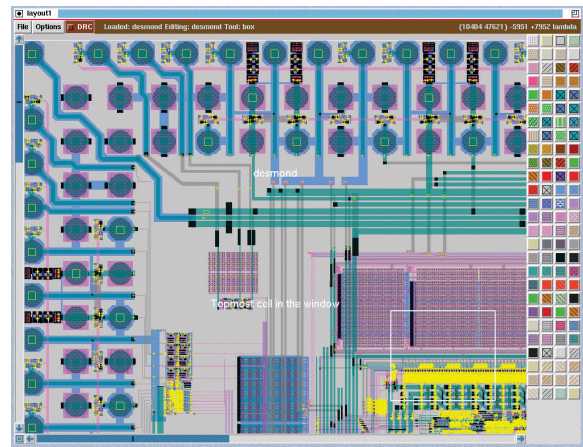
In stage of circuit design, design implemented with logic gates or HDL gets translated into mesh of transistors. For the purpose of circuit design many free tools are available (KiCad as an example) and while those tools do have great capabilities to be used for design of circuits on printed circuit board (PCB) which are consisted of discrete components they lack capabilities to port that design to silicon. Since in this paper we are dealing with digital design, importance of circuit design. Although very important in the design of analog integrated circuits, this step is significantly simplified in digital techniques by introducing standardized cells that perform specific desired logic functions.

## PHYSICAL DESIGN

The design of the actual circuit on silicon is the next step in approaching the physical level design of the chip. There still isn't a

complete replacement for the proprietary tools, especially when working on microwave circuitry. Since we are focusing on tools for low-budget and student projects, we can highlight the tool **Magic**, which is open-source and was created in the 1980s with the aim of allowing students to learn chip layout design. This tool can be used independently or as part of an automated process that translates a circuit described in a hardware description language into physical design [8]. Typical working space of **Magic** layout tool can be seen on Figure 6.

Physical design takes a lot of time and can be quite complicated and challenging and requires a lot of background knowledge of semiconductor fabrication process so this tool is not suitable for educational purposes on early courses of Digital Systems Design.



*Fig. 6 Magic VLSI Layout Tool Workspace*

## TINY TAPEOUT

From previous sections it is evident that process of generating chip from idea is not straightforward, especially when it is taken into consideration how limited we are with specialized tools availability [9][10]. Luckily, Tiny Tapeout solves that problem by enabling students to implement their design in Wokwi graphical environment or HDL. For purposes of this paper, we will be dealing with Verilog HDL approach. Home page of Tiny Tapeout website where all necessary information could be found is provided on Figure 7.

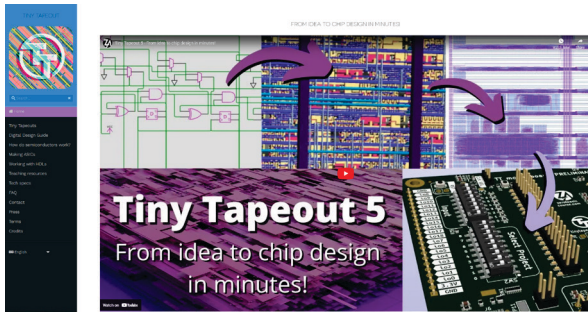


Fig. 7 Tiny Tapeout Home Page

Design is done in GitHub template (Figure 9) which can be found under “Working with HDLs” section.

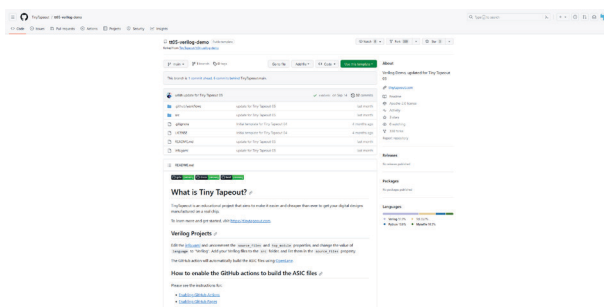


Fig. 7 Template for HDL Design for Tiny Tapeout

All required necessities to create ASIC project and to prepare it for tapeout is provided on Tiny Tapeout home page (Figure 7). All source files should be contained inside of *src* folder. One of the most important files in main directory is *info.yaml* which is used for configuring design. Snippet of this file is shown on Figure 8.

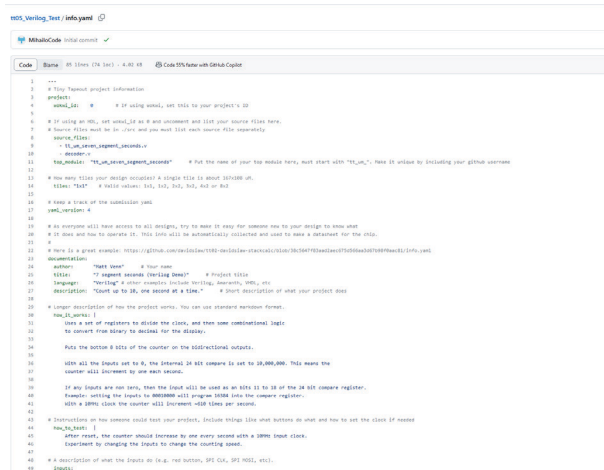


Fig. 8 Info.yaml file

In *info.yaml* file most important parameters can be set: name of top level file, number of tiles used by design (in case of larger design, user can reserve more tiles, each tile provides area of approximately  $160 \times 100 \mu\text{m}$ ) and name of used HDL language. After writing HDL code and setting up *info.yaml* file we can generate GDS file (file used for chip fabrication) using GitHub actions. View of 3D model of simple circuit we discussed earlier is provided in Figure 9.

Since this specific design is very small and most of silicon area is empty, on Figure 10 is presented zoomed section of chip with removed fill to show cells in detail.

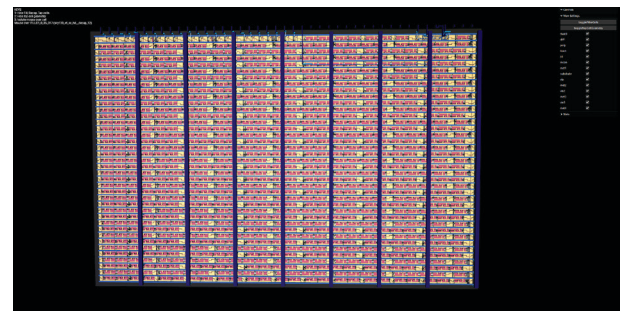


Fig. 9 Whole chip render

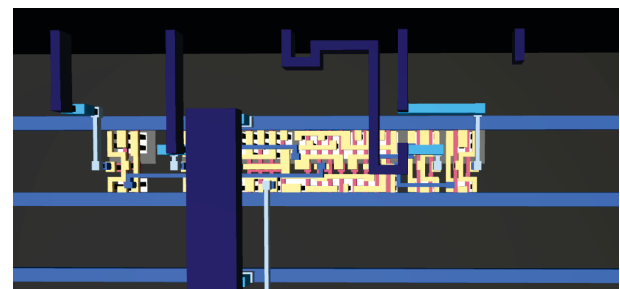


Fig. 10 Zoomed in section of interest

After design is finished, it can be submitted for tapeout using form on Figure 11.

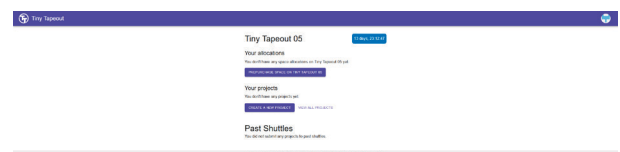


Fig. 11 Submission Form

For 100\$, design with one tile can be fabricated and delivered to designer in 6 to 9 months.

## CONCLUSION

This paper gave an overview process of integrated circuit design with special mentioning of free tools and presentation of possibilities for simple approach on chip design specially designed for students. The primary advantage of this approach is its accessibility to students, as the entire infrastructure is free and hosted on GitHub. Additional benefits of the Tiny Tapeout tool include the ability to go through and learn the entire process of generating an integrated circuit in a simple and user-friendly manner, resulting in a physical chip that can be tested and incorporated into student and educational projects. On the other hand, commercially available tools offer more capabilities for advanced projects that may not have much application in educational contexts and as such do not justify high expenses of software licensing.

## ACKNOWLEDGEMENT

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